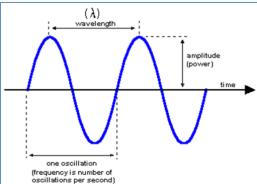
Frequency Considerations with FAST Modeling

Jeff Minnema President/Senior Engineer Jeff Minnema Consulting, LLC DWEA SMART Wind Mechanical Systems Subgroup. Nov. 13, 2014

Boulder, CO

Natural Frequencies

- Natural frequency- frequency at which a system tends to oscillate in the absence of any driving or damping force.
- * Tower & Blades.
- * New Wind Turbine Design.
- * Retrofit- Tower, Blades, RPM.
- Natural Frequencies can have a large impact on Ultimate and Fatigue Loads.



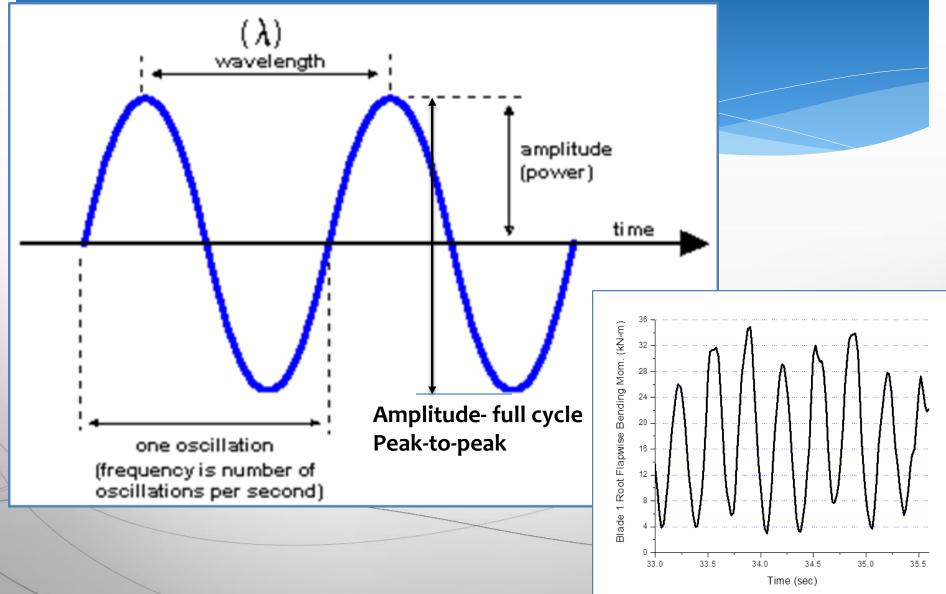


Natural Frequencies

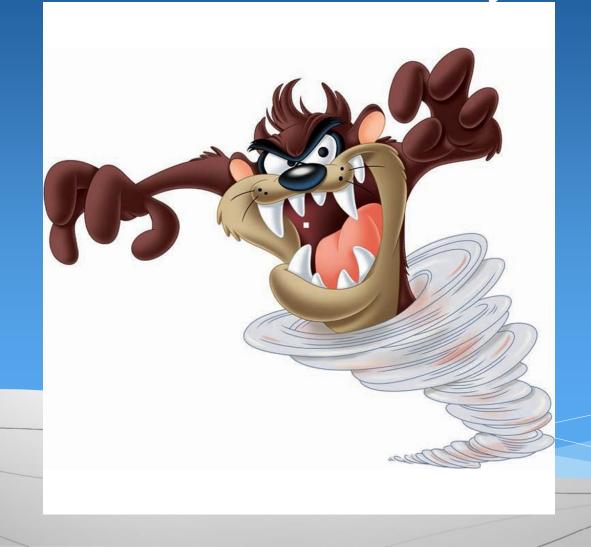
- Natural frequencies need to be considered in the design and manufacturing of wind turbines.
- * We consider materials- steels, fiberglass, etc.
- * Shapes, Diameter & Wall Thickness.
- Material properties + geometry + RPM →
 Natural Frequencies.



Sine Wave- Freq. (cycles/sec = Hz)



Frequencies can get wildchoose carefully.

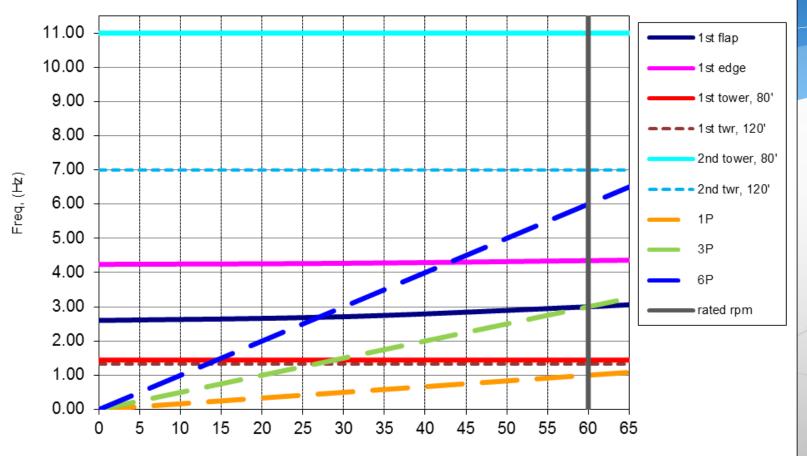


Sensitivity Study

- Have you seen a tower shake? RPM excites a tower freq.
 Skystream 3.7 (300 rpm = 5.0 Hz = 2nd tower mode)
- * How Sensitive are Blade Root Bending Moments to Blade Frequencies?
- Begin with an existing FAST model of a 3-bladed, constant rpm (60 rpm) turbine.
- * Model the Tower as "rigid". Focus on the Blades.
- * Use BModes to get the frequencies and mode shapes of the blade- tune the blade to have a 1st flap of 3.00 Hz at 60 rpm.
 3.00 Hz = 1st flap= 3P . This is a Bad Place to be! How Bad?
- * Purposely model a Bad Blade Freq. to see how bad it really is.



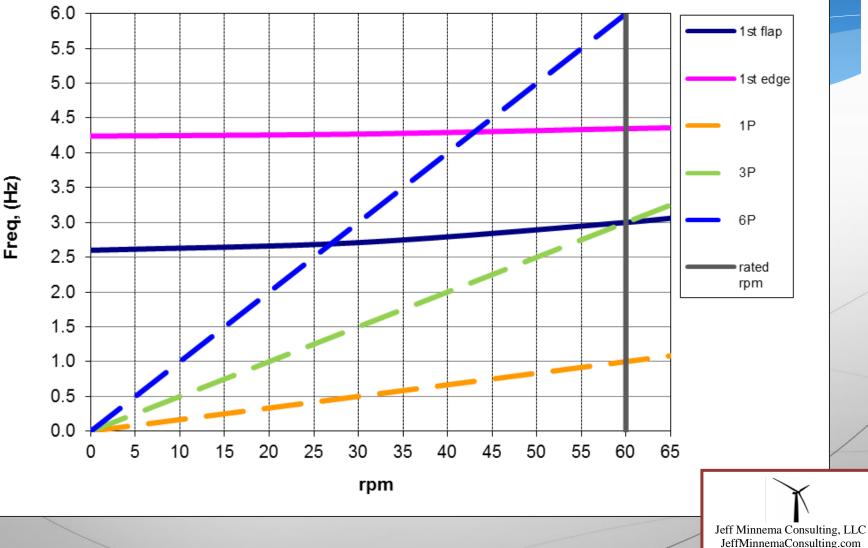
Campbell Diagram- complex



rpm

Jeff Minnema Consulting, LLC JeffMinnemaConsulting.com

Campbell Diagram- simple



Blade Root Flapwise Bending Moments

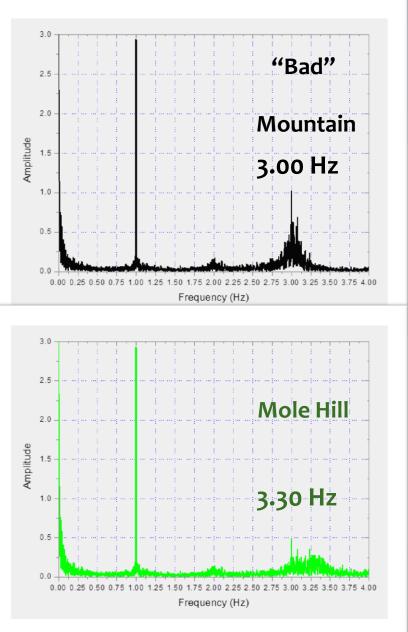


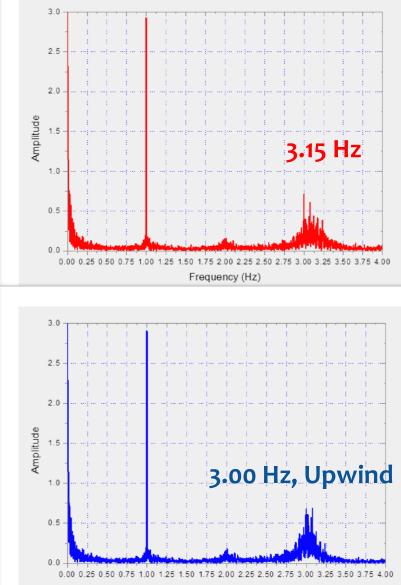
Sensitivity Study- FAST sims

- * Run Turbulent Wind at 20 m/s→ at 4, 6, ... 24 m/s (mean wind speed). Downwind configuration.
- 0.30 TwrShad Tower-shadow velocity deficit (-)
- * 0.70 ShadHWid Tower-shadow half width (m)
- * 1.70 T_Shad_Refpt Tower-shadow reference point (m)
- * 1- Blades with a 1st flap = <u>**3.00** Hz</u> at 60 rpm (at 3P)
- * 2- Blades with 1st flap = 3.15 Hz (5% higher, 5% rule)
- * 3- Blades with 1st flap = 3.30 Hz (10% higher)
- * 4- Same as #1 = 3.00 Hz, upwind configuration.



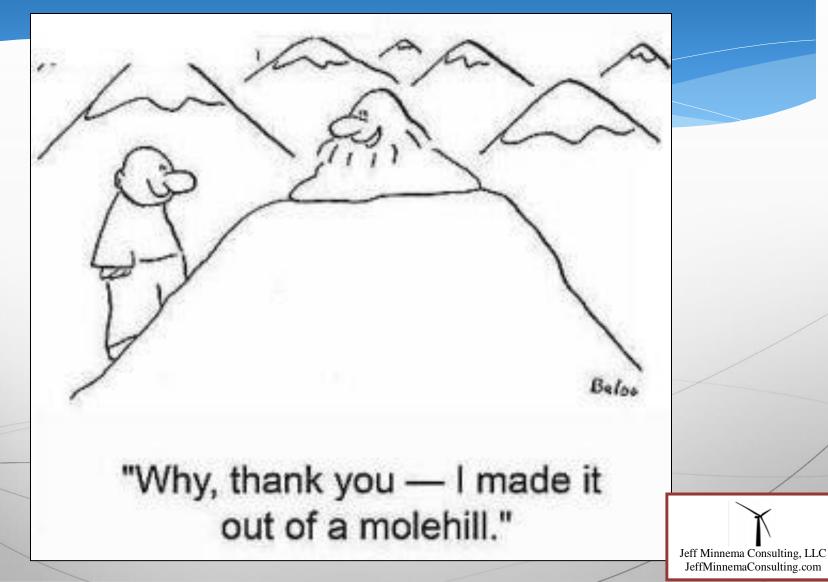
FAST Results @ 20m/s Turb.- FFT



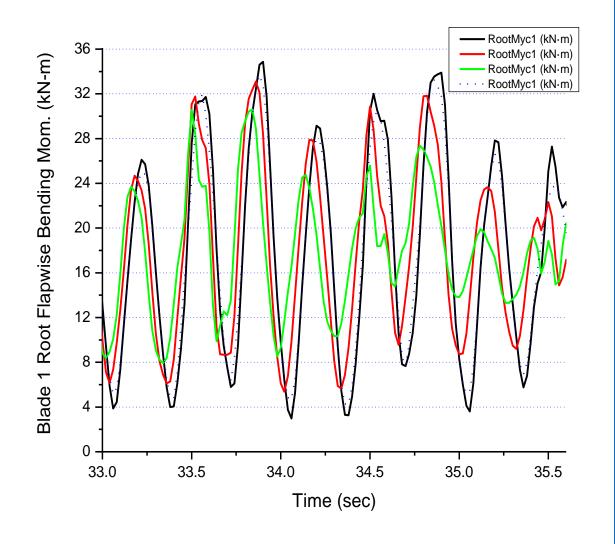


Frequency (Hz)

3.00 Hz = mountain 3.30 Hz = molehill



Time Series Output @ 20 m/s



3.00 Hz 3.15 Hz 3.30 Hz 3.00 Hz Up

Jeff Minnema Consulting, LLC JeffMinnemaConsulting.com

Look at 4, 6, ... 24 m/s Turb.

- * We've looked at 20 m/s turb. Do these trends continue with all winds?
- * Run the 4 diff. FAST models in turbulent winds with mean wind speeds of 4, 6, ... 24 m/s.
- * Ultimate Loads- Blade Root Bending Moment.
- * Fatigue Loads.

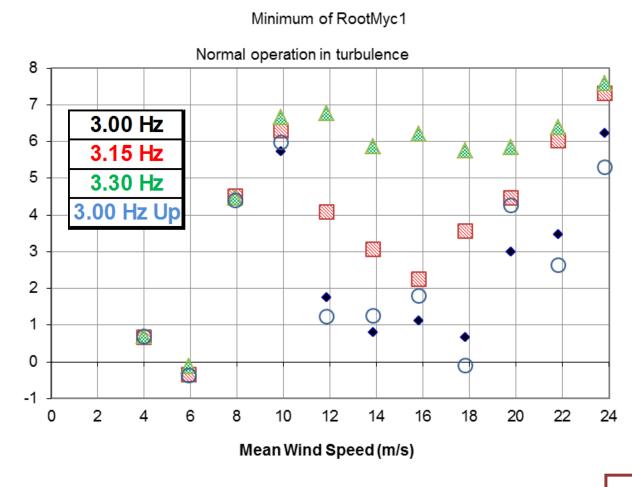


Ultimate Blade Flap Moment

MaxAbs of RootMyc1 Normal operation in turbulence 3.00 Hz 3.15 Hz 3.30 Hz 3.00 Hz Up Mean Wind Speed (m/s)

> Jeff Minnema Consulting, LLC JeffMinnemaConsulting.com

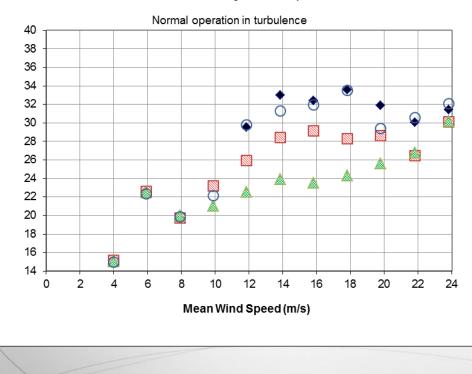
Minimum Blade Flap Moment

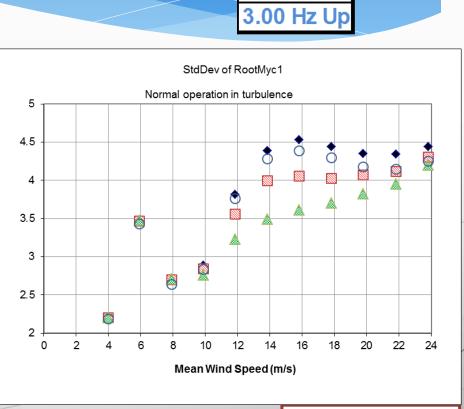


Jeff Minnema Consulting, LLC JeffMinnemaConsulting.com

Max. Range & Std. Dev. Blade Flap Moment

MaxRange of RootMyc1





3.00 Hz

3.15 Hz

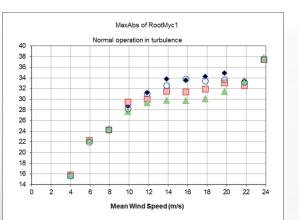
3.30 Hz

Jeff Minnema Consulting, LLC JeffMinnemaConsulting.com

What does it mean?

Ultimate Loads- All 4 blades have approx.
 the same peak load (at 24 m/s turb.)

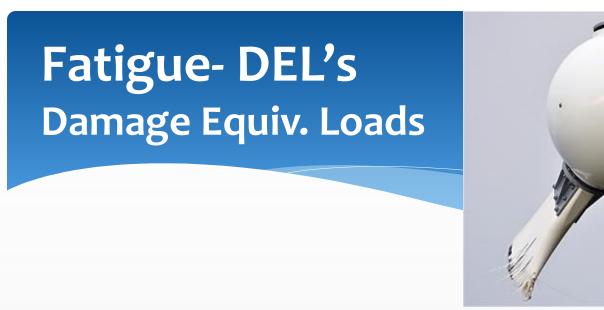




 <u>Fatigue-</u> The 3.00 Hz blade (both upwind and downwind) has the highest highs, lowest lows, largest max. range and std. deviation. Most Fatigue?

* Fatigue- Calculate Damage Equivalent Loads (DEL's)



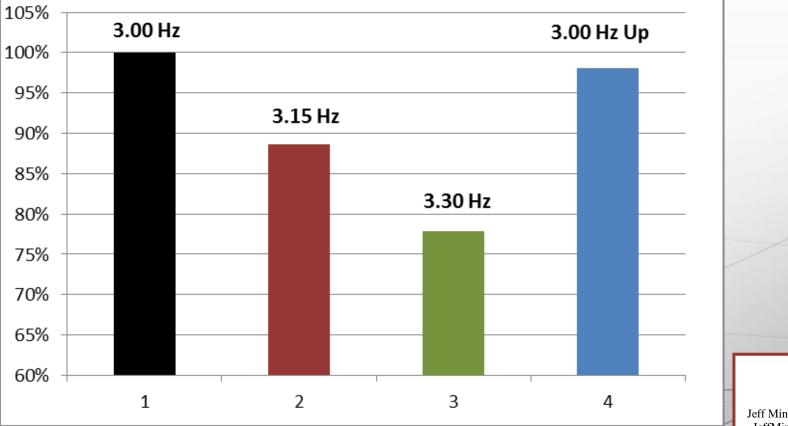




- Run CRUNCH- get rainflow counts of the cycles (output from FAST) at each of the mean wind speeds.
- * Use a Rayleigh Distribution for Wind Speed, Class 2 wind (8.5 m/s average).
- * Calculate the DEL's for each of the 4 blade configurations.



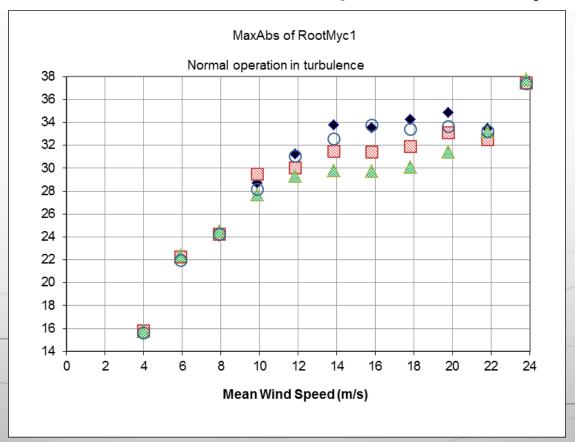
Fatigue- DEL's		DEL	Normalized
	1	21.49	100%
	2	19.04	89%
Higher DEL = more damage	3	16.73	78%
	4	21.09	98%



Jeff Minnema Consulting, LLC JeffMinnemaConsulting.com

Conclusions- Ultimate

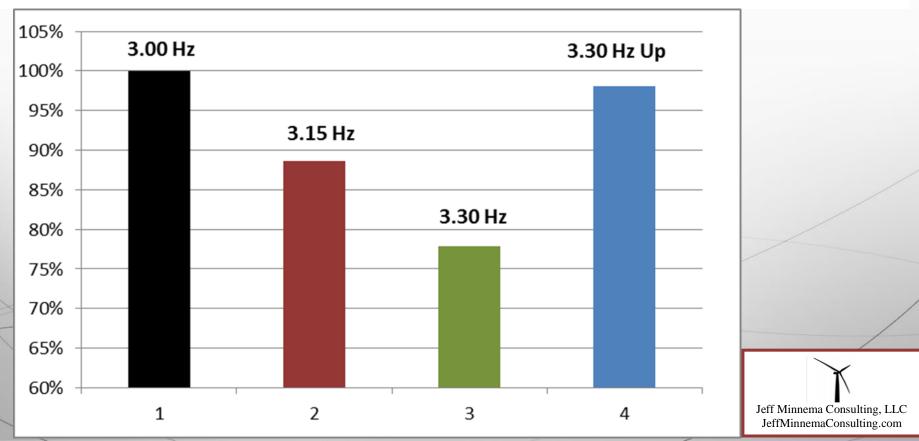
* The 3P (3.00 Hz) blade has the highest Ultimate loads at 12 – 20 m/s, but all 4 blades (3.00, 3.15, 3.30 & 3.00 Up) have the same Ultimate Load at 24 m/s. Control system- brake, pitching?



Jeff Minnema Consulting, LLC Jeff MinnemaConsulting.com

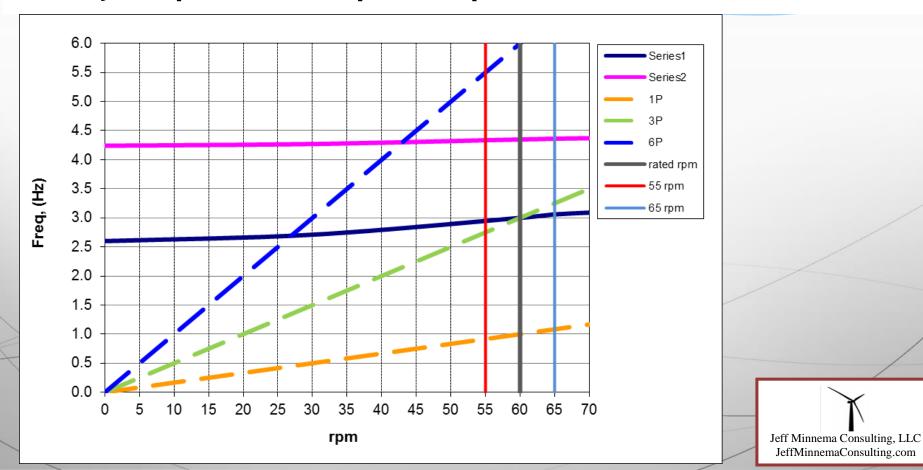
Conclusions- Fatigue

- * The 3.00 Hz blade is the worst Downwind & Upwind.
- * The 3.30 Hz (10%) blade is a lot better than the 3.15 Hz (5%) blade. 5% rule is maybe a 10% rule?



What If ?

- * What if you wanted to use a 3.00 Hz blade on your 60 rpm turbine? Maybe you can.
- * Can you operate at 55 rpm? 65 rpm?



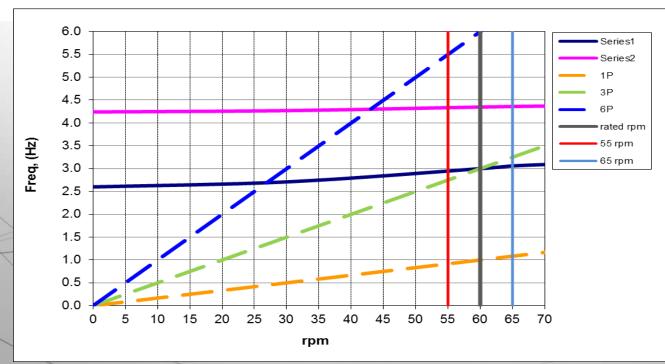
What If ?

- * 55 rpm? 65 rpm?
- * A FAST Model can help! May need to modify the generator or pitch the blades to optimize power, reduce loads, etc.

Jeff Minnema Consulting, LLC

JeffMinnemaConsulting.com

* Changing the operating rpm can transform the 3.00 Hz "mountain" into a "molehill".



FAST Conclusions

- * A FAST model of your wind turbine is a very useful tool.
- * FAST can assist with initial turbine design as well as retrofits.
- * With FAST, you can try different configurations prior to manufacturing/purchasing. Determine a best design.
- FAST is a necessary tool for running IEC simulations for Turbine Certification.



Contact

Jeff Minnema

President/Senior Engineer- MSME

Jeff Minnema Consulting, LLC

801-718-4078

Wind Turbine Engineering Consultants JeffMinnemaConsulting.com jeminnema@gmail.com