

Opportunities for Industry Collaboration

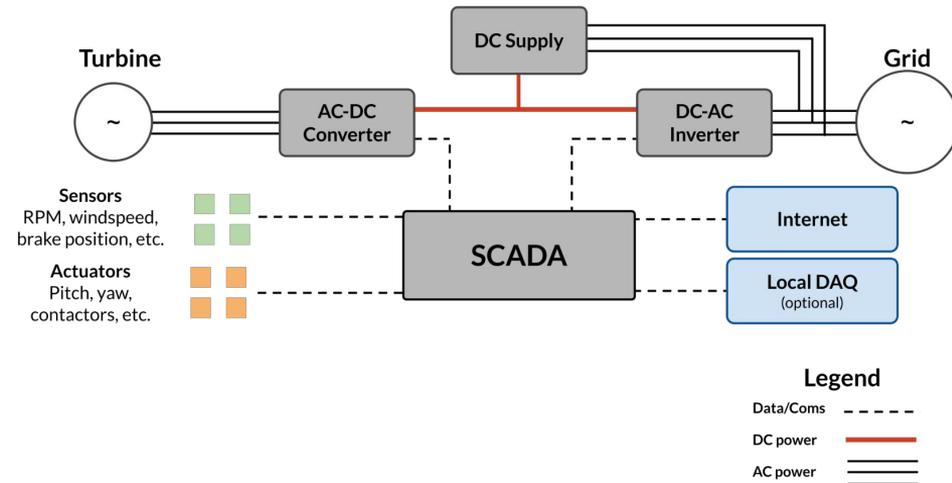
Ian Brownstein

Industry Collaborations

- Common Power Conversion Systems
- Shared Early Stage Manufacturing Facility
- Distributed Wind Market Research - AgWind

Common Power Conversion Systems

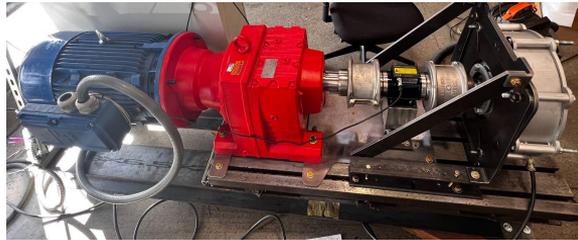
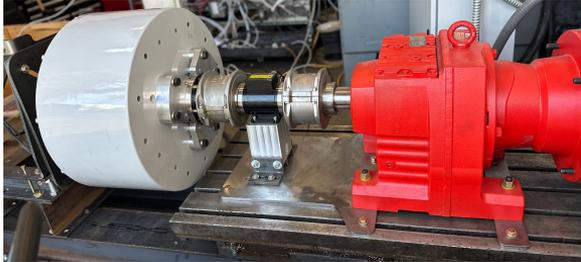
- Funded by an NLR CIP, XFlow is offering to demonstrate our power conversion architecture with other turbine manufacturers
- Advantages of this approach:
 - Uses low cost, off-the-shelf, readily available components
 - Grid connection certifications (i.e. UL 1741-SB) paid for by the solar industry
 - Flexible design serves can serve a variety of power ratings and grid configurations
 - Allows for advanced turbine controls to maximize AEP
- Send XFlow a generator and we will conduct tests at no-cost
- We are working with UL to develop a package to streamline UL 6142 certification for turbine using this power conversion system.



Common Power Conversion Systems

Power conversion system sizes demonstrated with OEM partners:

- 240V, split-phase tested with Sonsight Wind (3.6 kW continuous power)
- 208V, 3-phase and 480V, 3-phase tested with Bergey Windpower (21 kW continuous power)
- 480V, 3-phase tested with XFlow and Renewell (36 kW continuous power)
- 480V, 3-phase tested with Emrgy (30 kW continuous power split over four turbines)
- 480 V, 3-phase tested with Pecos (125 kW continuous power)
- **More in progress including with hybrid inverters coupled with batteries**



Photos of Bergey (left), Sonsight (middle), and Pecos (right) generators on XFlow's dynos in Seattle, WA

Common Power Conversion Systems



Photos of an Emrgy four turbine system (left), XFlow 10.5 m diameter prototype (center), and Sonsight 3.5 kW turbine (right)

Shared Early Stage Manufacturing Facility

- 6000 sq ft facility in Deerfield, MA
- Being set up for:
 - Manufacturing low-volumes of wind turbine rotors
 - Assembly and testing small wind turbine systems
- Major equipment to include:
 - 50'x8'x8' temperature controlled layup, adhesives, and coatings booth
 - Two dynamometers for powertrains up to 150 kW
 - 20'x4'x12" CNC router for composite machining and making low-volume molds



Distributed Wind Market Research - AgWind

- Simplified customer focused tool to give red/yellow/green site assessment and channel customer interest
- Full featured wind resource and cash flow analysis tool with updated features including:
 - Automatic density correction based on site altitude
 - Wind data from multiple sources which the user can choose between
 - Simple text file based method to include new turbine models in the tool
 - Cash flow analysis pulled from a Excel spreadsheet, allowing for easier verification and updates



Limited Wind Resource

~6.8 mph avg at
100 ft (30 m)
tower height



Moderate Wind Resource

~10.4 mph avg at
100 ft (30 m)
tower height

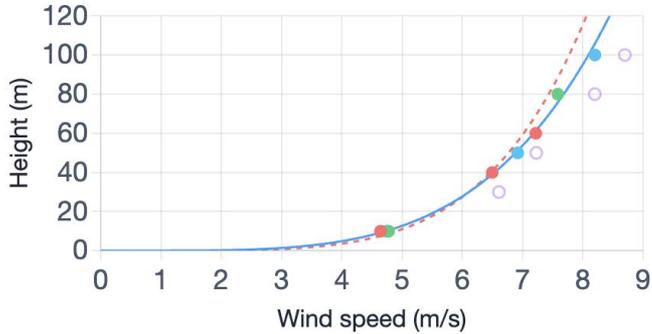


Excellent Wind Resource

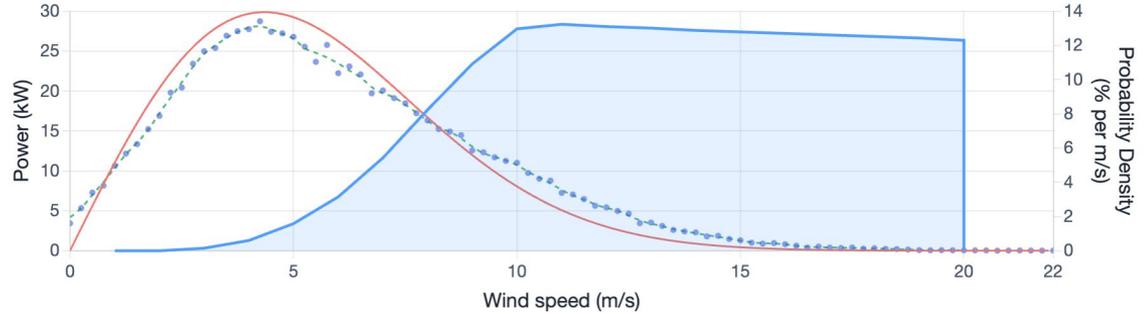
~14.6 mph avg at
100 ft (30 m)
tower height

Simple tools wind resource assessment result options

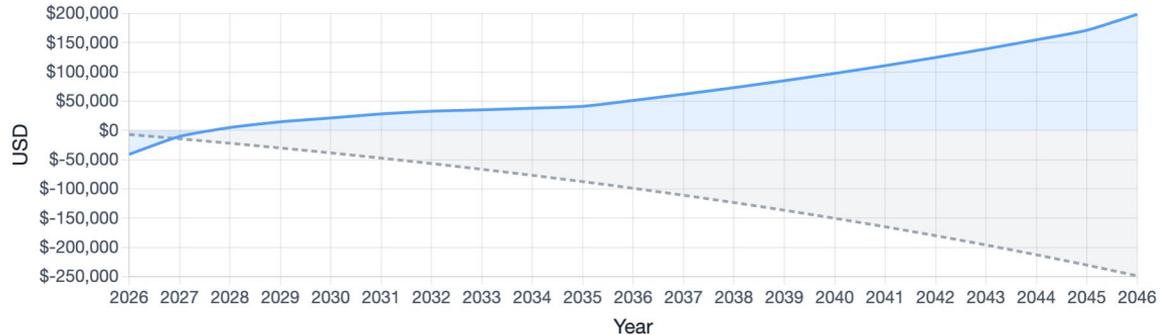
Distributed Wind Market Research - AgWind



- NLR Wind Toolkit
- Open-Meteo
- Global Wind Atlas
- Wind Watts
- Fitted: $v(h) = a \cdot h^b$ ($a=2.761, b=0.234$)
- - Custom: $v(h) = a \cdot h^b$ ($a=3.095, b=0.200$)



- Power curve (kW)
- Theoretical Rayleigh (power-law mean)
- Empirical Distribution (raw data)
- - Fitted Spline Distribution ($R^2 = 0.999$)



- Cumulative Cash Flow (\$)
- - Baseline energy cost (no wind) - cumulative (\$)

Example outputs of the full tools wind resource assessment and cash flow analysis

Call to Action

Looking for:

- Turbine manufacturers interested in evaluating XFlow's power conversion system with their wind turbine at no-cost
- Turbine manufacturers with new products looking for a space to produce their first turbines
- Volunteers to help with the new AgWind tools

Get in Touch!

ian@xflowenergy.com

617-548-9301

Thank you

Contact Us:

ian@xflowenergy.com

xflowenergy.com

The logo for XFLOW ENERGY, featuring a stylized 'X' icon followed by the text 'FLOW ENERGY' in a bold, sans-serif font.